# **HEIDELBERG DYMATRIX 145 CSB with pallet logistics system**



Year of start production 2013 Machine operating hours: 15519

Total production time on the machine: 10266 Total of all sheets produced: 51.469.371

#### **Technical Details:**

Min. paper weight:80 gsm

Max. cardboard/solid boxboard weight:2,000 gsm Max. corrugated board thickness:4 mm (0.16 in)

# Max. machine speed, CSB: 8,000 sph

Min. sheet size, CSB:  $500 \times 700$  mm ( $19.69 \times 27.56$  in) Max. sheet size, CSB:  $1,060 \times 1,450$  mm ( $41.73 \times 57.09$  in) Max. cutting pressure, CSB: 600 t/6.0 MN (1,322,773 lbs)

#### Intermediate sheet format

maximum 1063×1490 mm minimum 505×710 mm

## Weight per unit area of intermediate floor

maximum 800 g/m2 minimum 250 g/m2

# Maximum weight / Maximum thickness

carton / cardboard: 2000 g/m2 corrugated cardboard: 4,0 mm Minimum weight: paper: 80 g/m2

## 300 mm in height +Pallet change logistics system on the feeder and delivery

Non-stop high-performance feeder

Non-stop delivery Register System

Electronically controlled sheet brake Mechanical double-sheet control

Feeder table

Ultrasonic double-sheet control

Die cutting station

Motorized die cutting pressure adjustment

Quick lock chase

Stripping and blanking stations

Manuals and tools