



HORAUF BDM 20 1999



This machine is designed for a maximum production of 60 covers/minute.

The BDM-20 is a “classic” model from the manufacturer Hörauf, it has been studied to allow the manufacture of covers

efficiently for small, medium or large productions of any type (or almost): book covers, box covers , calendars, binders,

POS, etc etc...

Technical Specification Classic casemaker

Capacity □ up to 60 cases / min.

Case size (open)

min. □ 105×170 mm

max. □ 405×680 mm

Board thickness

min. □ 1 mm (on request min 0.6 mm with optional device)

max. □ 4 mm

Spine width

min. □ □ □ 6 mm

max. □ 80 mm

Hinge width

min. □ □ □ □ 5 mm

max. □ 15 mm

Distance between front and back cover

min. □ □ □ □ 20 mm max. □ 100 mm

Thickness of rigid spine

min. □ □ 1 mm

max. □ 3 mm (for 6 mm spine width max. 2.5 mm spine thickness)

Thickness of flexible spine

min. □ □ 0.3 mm

max. □ 0.5 mm

Thickness of cover material □ min. □ □ 0.1 mm max. □ 0.3 mm



Power requirements

max. 15.5 kw (heating load thereof 6 kw)